

DETAIL A
ROCKER PARTS

TOLERANCE UNLESS OTHERWISE NOTED 1 PLACE DECIMAL ±.050 2 PLACE DECIMAL ±.020 3 PLACE DECIMAL ±.005		ANTHONY LIFTGATES, INC.		CONFIDENTIAL PROPERTY OF 1037 W. HOWARD ST. PONTIAC, IL. 61764	
PART NAME ATU-GLR-25 GD					
MATERIAL				SCALE 1/14 B	
FINISH				DR. BY TM	
HT. TREAT				DATE 3/10/2017	
COMMERCIAL STOCK SIZES ACCEPTED DO NOT SCALE DRAWING				NO. REQ'D.	
NEXT ASSY:				PART NO. ATU-GLR-25 COMPLETE FOR MANUAL	


REV	APPROVED	DESCRIPTION	DATE
A	JAR	UPDATE RADARMS, PLATFORM STOPS, GATE LATCH, POWER CORD, HOSE	3/31/2023
REVISION HISTORY			

PARTS LIST			
ITEM	*	QTY	PART NUMBER DESCRIPTION
1		8	2051 1/4" F/W ZP
2		2	2054 3/8 LOCK WASHER
3		4	2058 3/8 FLAT WASHER
4		2	2064 3/8-16 REVERSIBLE HEX L/N ZP
5		2	5434 5/16-18 X 3/4" HEX BOLT
6		4	6608 5/16-18 X 1" HEX BOLT
7		4	6611 5/16 SPLIT LOCKWASHER
8		4	718 1/4-20 X 1" HCS GR8 ZP
9		2	764 3/8"-16 x 3/4" HH BOLT ZP
10		12	862 5/16-18 LOCKNUT
11		6	869 5/16-18 x 2" H/H C/S GR.8 ZP
12		3	874 3/8-16 X 1" H/H C/S GR.8 ZP
13		2	880 1/2-13 HEX JAM NUT GR8 ZP
14		1	A-130101 RESTRICTOR VALVE 2.25 GPM
15		1	A-130131 HOSE - 3/8" X 24" 06FJS-06MORB
16	*	1	A-130143 FITTING: HOSE BARB 06MORB TO 3/16
17	*	30"	A-130241 30" OF CLEAR PLASTIC RETURN LINE (ATU-991)
18		1	A-130280 CYLINDER 4" BORE X 9.5" STROKE DA
19		1	A-131022 ANTHONY SERIAL NUMBER TAG
20		2	A-132011 3/8" EXT HD STAR L/W ZP
21		2	A-132024 1/2-13 LOCKNUT
22		6	A-132026 1/4" X 1-1/2" LG COTTER PIN, 18-8 SS
23		1	A-132030 3/16" DIA. ALUM. RIVET, .126-.250 GRIP
24		1	A-132038 3/8"-16 LOCK NUT
25		4	A-132132 5/16-18 X 2-1/2" H/H C/S, GR.8
26		1	A-132337 1"-8 JAM NUT
27		1	A-132342 1"-8 Gr.8 NYLOCK
28		1	A-133604 POWER CABLE 2GA-200A MEGA FUSE, 32FT
29	*	1	A-140070 PLATFORM SPRING, MAIN - RH
30	*	1	A-140071 PLATFORM SPRING, MAIN - LH
31		2	A-140090 WEAR PAD/BUMPER
32		2	A-146210 1-5/8" OD X 1-9/32" ID X 11 GA. WASHER
33		2	A-146840 1 1/4" EXT HD RETAINING RING
34		4	A-150065 1/2" SAE F/W 17/32" ID X 1-1/16" OD ZP
35		2	A-150072 1/2-13 x 1.5" H/H C/S GR.8 ZP
36		1	ATU-103 PIN, LIFTFRAME CYLINDER MOUNT
37		1	ATU-104 PLATFORM HINGE PIN - ALL ATU'S, AST'S STEEL & ALUM
38	*	1	ATU-1100 ADAPTER FRAME W/M - GLR
39	*	1	ATU-1101 ROCKER W/M - GLR

PARTS LIST			
ITEM	*	QTY	PART NUMBER DESCRIPTION
40	*	1	ATU-1102 LIFTFRAME W/M - GLR
41		2	ATU-1130 PIN, RADIUS ARM TO ADAPTER FRAME
42		2	ATU-1131 PIN, ROCKER TO ADAPTER FRAME
43		1	ATU-1133 CYLINDER PIN
44		2	ATU-1136 PIN, LIFTFRAME (GREASE ZERK)
45		2	ATU-1137 PIN, LIFTFRAME ROLLERS
46		2	ATU-1140 LOCK PLATE, CYLINDER PIN
47	*	1	ATU-1145 MOUNTING PLATE WELDMENT - LH
48	*	1	ATU-1146 MOUNTING PLATE WELDMENT - RH
49		2	ATU-1148 ALUM ROLLER
50	*	1	ATU-1153 RADIUS ARM W/ BUSHINGS - ATU-GLR
51	*	1	ATU-1156 RADIUS ARM W/ BUSHINGS - ATU-GLR
52		1	ATU-1171 LATCH PIN W/M
53		1	ATU-1176 LATCH HANDLE-ASTL
54		2	ATU-1485 CAM PLATE PIN
55		1	ATU-1670 GROMMET W/WEBBING FOR 1.75X2.625 OVAL HOLE
56	*	1	ATU-207 CAM PLATE ASSY. LOW BOY - CURBSIDE
57	*	1	ATU-208 CAM PLATE ASSY. LOW BOY - STREETSIDE
58		3	ATU-229 GROMMET FOR 1.375" HOLE
59		4	ATU-359 1/4-20 TOP L/N GR. C ZP
60		6	ATU-428 SERVICE FREE BUSHING 1.50 OD X 1.25 ID X 1.00
61		2	ATU-430 SERVICE FREE BUSHING 1.50 OD X 1.25 ID X 0.75
62		1	ATU-5206 DCT ADJUSTMENT BOLT W/M-GATE LATCH
63		1	ATU-531 PUMP BOX RIVETED ASSEMBLY (8X8X21)
64		1	ATU-533 PUMP BOX COVER (8X8X21)
65	*	1	ATU-743 POWER UNIT-AST-GD-25
66	*	1	ATU-801 PLATFORM, WEDGE - COMPLETE ASSY, 80"X50"
67	*	1	ATU-802 96" FLOOR EXTENSION WELDMENT (1/4" TREAD, AST)
68	*	1	ATU-867 "HD" DOCK BUMPER KIT (20" BUMPER PADS)
69	*	1	ATU-881 WHEEL ARM ASSEMBLY - ADJUSTABLE
70		2	S-094005 1/2-13 X 1-1/2" SQHD KNURLED CUP S/S ZP

ITEMS WITH AN * WILL VARY DEPENDING ON FINISH, POWER-DOWN/GRAVITY-DOWN, OR LOAD RATING.

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