1. There are hidden ON and OFF buttons on the face of the module. ON is above, OFF is below (see photo above).
2. The module will timeout after 2 minutes.
3. If UP or DOWN are not pressed, the module will disable after 2 minutes.
4. If UP or DOWN are pressed, the timeout will start over, and the module will again disable after 2 minutes.

Within the 2 minute timeout, UP and DOWN need to be open (un-pressed) before the timeout is reset to protect against a “stuck” key. Normally an operator would not operate the liftgate for that long. However, if the operator needs to operate the gate longer, the module must be re-enabled to continue.

5. A low voltage warning LED will flash when voltage drops below the voltages shown:
   - 12.5V - warning for battery voltage when NOT operating
   - 10.5V - warning for battery voltage WHILE operating
   - 14.0V - reset level - battery voltage needs to be above for a few seconds to stop flashing