


DETAIL A
SCALE 1 / 7

TOLERANCE UNLESS OTHERWISE NOTED 1 PLACE DECIMAL ±.050 2 PLACE DECIMAL ±.020 3 PLACE DECIMAL ±.005		ANTHONY CONFIDENTIAL PROPERTY OF LIFTGATES, INC. 1037 W. HOWARD ST. PONTIAC, IL. 61764	
PART NAME		ATU-GLR-25	
MATERIAL		SCALE	1/14 B
FINISH		DR. BY TM	
HT. TREAT		DATE 3/10/2017	
COMMERCIAL STOCK SIZES ACCEPTED DO NOT SCALE DRAWING		NO. REQ'D.	
NEXT ASSY:		PART NO. ATU-GLR-25 COMPLETE FOR MANUAL	

A	REV	APPROVED	DESCRIPTION	DATE

REVISION HISTORY

PARTS LIST				PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1691	1/2" LOCK WASHER	37	1	ATU-1133	CYLINDER PIN
2	2	2054	3/8 LOCK WASHER	38	2	ATU-1136	PIN, LIFTFRAME
3	4	2058	3/8 FLAT WASHER	39	2	ATU-1137	PIN, LIFTFRAME ROLLERS
4	2	2064	3/8-16 REVERSIBLE HEX L/N ZP	40	2	ATU-1140	LOCK PLATE, CYLINDER PIN
5	2	2149	3/8-16 x 2-1/4" H/H GR8 ZP	41	1	ATU-1145	MOUNTING PLATE WELDMENT - LH
6	1	3139	1/2-13 HEX NUT GR8 ZP	42	1	ATU-1146	MOUNTING PLATE WELDMENT - RH
7	4	6608	CAP SCREW, 5/16-18 X 1"	43	2	ATU-1147	RADIUS ARM W/ BUSHINGS - ATU - GLR
8	4	6611	5/16 SPLIT LOCKWASHER	44	2	ATU-1148	ALUM ROLLER
9	2	764	3/8"-16 x 3/4" HH BOLT ZP	45	1	ATU-137	GROMMET WITH HOLE FOR 1.375" HOLE
10	10	862	5/16-18 LOCKNUT	46	2	ATU-1485	CAM PLATE PIN
11	6	869	5/8-18 x 2" H/H C/S GR.8 ZP	47	1	ATU-207	CAM PLATE ASSY. LOW BOY - CURBSIDE
12	3	874	3/8-16 X 1" H/H C/S GR.8 ZP	48	1	ATU-208	CAM PLATE ASSY. LOW BOY - STREETSIDE
13	2	880	1/2-13 HEX NUT GR8 ZP	49	3	ATU-229	GROMMET FOR 1.375" HOLE
14	1	A-130101	RESTRICTOR VALVE 2.25 GPM	50	1	ATU-259	1/2-13 X 2" H/H C/S GR. 8 ZP
15	1	A-130131	HOSE - 3/8" X 24" 06FJS-06MORB	51	1	ATU-260	1/2-13 X 1.25 GR8 HEX BOLT
16	1	A-130143	FITTING: -06MORB TO 3/16 HOSE BARB	52	6	ATU-428	SERVICE FREE BUSHING 1.50 OD X 1.25 ID X 1.00
17	1	A-130280	CYLINDER 4" BORE X 9.5" STROKE DA	53	2	ATU-430	SERVICE FREE BUSHING 1.50 OD X 1.25 ID X 0.75
18	1	A-131022	ANTHONY SERIAL NUMBER TAG	54	1	ATU-531	PUMP BOX RIVETED ASSEMBLY
19	2	A-132011	3/8" EXT HD STAR L/W ZP	55	1	ATU-533	PUMP BOX COVER
20	6	A-132026	1/4" X 1-1/2" LG COTTER PIN, 18-8 SS	56	1	ATU-556	PIN LOCK - ATU LATCH
21	1	A-132030	3/16" DIA. ALUM. RIVET, .126-.250 GRIP	57	1	ATU-557	HANDLE - ATU LATCH
22	1	A-132038	3/8"-16 LOCK NUT	58	1	ATU-558	LOCKING PLATE - ATU LATCH
23	4	A-132132	5/16-18 X 2-1/2" H/H C/S, GR.8	59	1	ATU-743	GD POWER UNIT FOR TUCKS (1850 psi)
24	1	A-133105	2/0 POWER CABLE W/ FUSE ASSY. 200 AMP	60	1	ATU-801	PLATFORM, WEDGE - COMPLETE ASSY, 80"X50"
25	1	A-140070	PLATFORM SPRING, MAIN - RH	61	1	ATU-802	96" FLOOR EXTENSION WELDMENT (1/4" TREAD, AST)
26	1	A-140071	PLATFORM SPRING, MAIN - LH	62	1	ATU-867	"HD" DOCK BUMPER KIT (20" BUMPER PADS)
27	2	A-146210	1-5/8" OD X 1-9/32" ID X 11 GA. WASHER	63	1	ATU-881	WHEEL ARM ASSEMBLY - ADJUSTABLE
28	2	A-146840	1 1/4" EXT HD RETAINING RING	64	1	ATU-991	30" OF CLEAR PLASTIC RETURN LINE
29	2	ATU-086	IN-TRANSIT PLATFORM SUPPORT	65	2	P-162	3/8-16 HEX NUT
30	1	ATU-103	PIN, LIFTFRAME CYLINDER MOUNT	66	2	S-094005	1/2-13 X 1-1/2" SQHD KNURLED CUP S/S ZP
31	1	ATU-104	PLATFORM HINGE PIN - ALL ATU'S, AST'S STEEL & ALUM				
32	1	ATU-1100	REAR SUPPORT ASSEMBLY				
33	1	ATU-1101	LIFTGATE SUPPORT ASSEMBLY				
34	1	ATU-1102	LIFT FRAME WELDMENT				
35	2	ATU-1130	PIN, RADIUS ARM TO ADAPTER FRAME				
36	2	ATU-1131	PIN, ROCKER TO ADAPTER FRAME				

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