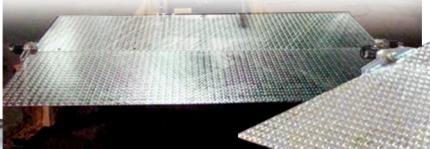




ANTHONY UPDATE

# Hot-Dip Galvanizing



## Ten Year Warranty



**100% Structural Corrosion / 90% Cosmetic Corrosion**

Protects Your Investment and Keeps Your Vehicles Looking Sharp. Ask for complete warranty details.

**Galvanizing Protects Against Oxidation by Forming a Zinc Barrier.**

- **Stage One:** Steel is first submerged in a hot caustic solution to remove dirt, oil, and grease.
- **Acid Stage:** Hydrochloric acid is used to remove surface rust, mill scale, and similar deposits.
- **Pre-Flux Stage:** Steel is immersed in a hot pre-flux solution of zinc ammonium chloride to prevent oxidation and keep the surface reactive prior to dipping in molten zinc.
- **Molten Zinc Stage:** Finally, the steel is submerged in molten zinc at a temperature of 850° F where the zinc metallurgically bonds to the iron and covers the steel with a zinc coating. All surfaces are now fully coated, including the inside of tubular bolsters and any other hard to reach areas.

Occasionally minor deformations may occur due to stress relieving characteristics of the galvanizing process, however these in no way affect the performance of the liftgate.

Anthony Liftgates warrants its liftgate products, which have our hot dipped galvanized option, for a period of 10 years from the date of purchase to the original end user as follows.

**10 YEAR 100% Structural Integrity Warranty** — The galvanized liftgate or galvanized liftgate component will maintain structural integrity, as like new, due to the corrosion protection of the galvanizing finish on the product for 10 years from date of purchase. Corrosion as a result of liftgate damage or abuse is not covered.

**10 YEAR 90% Cosmetic Warranty** — The galvanized liftgate or liftgate component will maintain 90% of the surface to be corrosion free. 10% or less cosmetic corrosion or rust will be maintained up to the 10 year period.

In the event that Anthony Liftgates is presented with a galvanized product provided by us under this warranty that is in question of meeting the above criteria, Anthony Liftgates will determine if the item is out of compliance with the above. Anthony reserves the right to either replace or refinish components to correct concerns.

**If you're operating in tough winter conditions where road salt and moisture often find paint cracks or chips to attack the steel, contact Anthony Customer Service at 1-800-482-0003 and ask about our Hot-Dip Galvanizing.**

**ANTHONY**  
LIFTGATES, INC.®

Taking liftgate quality to new heights!

1037 West Howard Street • Pontiac, Illinois 61764